

Smoothness inspired by a natural flow

... let it flow



Die Cone Finishing For an extended die life and an improved surface finish

The surface finish of a die cone is essential for the quality of each coin that is minted.

SPALECK technology guarantees a high quality standard, that is reproducible with every batch.

Due to special polishing media and high energy generated by centrifugal force, die cones get the perfect preparation for the hobbing process.

Advantages:

- automatic operation
- reproducible quality
- no surface defects
- surface texture promoting the material flow







Die Cone Finishing. Getting dies perfect.



 $40 \hspace{1.5cm} 170 \hspace{1.5cm} 200 \hspace{1.5cm} \textit{Coin blank finishing technology}$